

Receiving Report

Date: 12/14/01

Batch No: 1123535

Supplier: NEED-CASTLE

Dart P/O: 18185

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☒ No ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection: 14 12/11/01 N/A ☐
 Work Order: 14 12/11/01 N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 [Signature]

Production/Admin: 12/11/01
 Date: 12/11/01
 Received/Costing: CL
 Initial: CL

Location

Page 1 of 1

All amounts are calculated in domestic currency.

Grouped by Vendor ID



Castle Metals®

A. M. Castle & Co.

PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Shipment No: 1519256

Ship From:		Sold To:		Ship To:		Deliver To:	
A. M. Castle & Co. (Canada) Inc. MONTREAL 835-SELKIRK AVENUE POINTE CLAIRE, QUEBEC H9R 3S2		DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN		DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
Date Shipped	F.O.B.	Freight Terms		Carrier	BOL No		
26-OCT-2012	ORIGIN	Prepaid		MANITOULIN	1519256-2		
Shipment Details							Final Destination Branch - MON
Order No	Line No	Item No	Description				
2494216	1	4969	0.2500.0.5000.FLAT.304.STAINLESS.HR.ANN.PICKLE.132.0000-156.0000				
Purchase Order No	Part Number		SPECIFICATIONS: ASTM A276				
18185			Ordered Qty				
Details				700.00 FT		Invoice Qty	
						696.0000 FT	
Delivery No.	Mill	Heat Number	Mech Id	PCS	Width (IN)	Length (IN)	Shipped Qty(LBS)
118085799	VALBRUNA CORPORATION	425245		58		144.0000	295.8000

These commodities/technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were/are exported thereunder. Diversion contrary to US Law is Prohibited.

I hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.

Reviewed by Authorized Castle Metals Representative: _____ Date: _____ Name: _____

DAS 14 12/11/12

Castle Metals FP

HEAT NUMBER 425245
MECHANICAL ID _____
ITEM CODE 4969
LOT NUMBER _____
PO NUMBER 108131
RECEIPT DATE 1-12-02
SUPPLIER VAI DRUNA
SPECIFICATION _____
LCS 10
-COMMENT _____
APPROVED BL

DAS
14
2-00 12/11/01

Acciaierie Valbruna s.p.a.

36100 VICENZA (Italia) - Viale della scienza, 25 z.i.
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Cliente / Besteller/Purchaser/Clien
VALBRUNA STAINLESS INC.
2400 TAYLOR STREET WEST
46801-FORT WAYNE, IN 46801-US

Produttore: ACCIAIERIE VALBRUNA S.P.A.
Hersteller/Item/Usine production

Stato di fornitura: Descaled Annealed Hot rolled
Lieferzustand/Delivery state/Etat de livraison

Specifiche:
Anforderungen / Requirements / Exigences
3304-34 1 304 A
ASTM A276 2010 S30400 A

(Q) SEC.II PT.A 2010 EDITION

Qualità: T-304L #4969
Werkstoff/Grade/Qualité

Marca: AISI
Markenbezeichnung/Brand/Nuance



QUALITY MANAGEMENT SYSTEM
CERTIFIED BY LLOYD'S REGISTER

Avviso di Spedizione: D-VI11036790
Lieferanweisung/Packaging label

Ordine nr: 29954 108131 CASTLE
Bestell/Your order/Commande

Tipo di Elaborazione: E+AOD
Erschmelzungsart/Manufact process/Mode d'elaboration

CERTIFICATO DI COLLAUDO
ABNAHMEPRUEFZEUGNIS
INSPECTION CERTIFICATE
CERTIFICAT DE RECEPTION
EN 10204 (2004) , 3.1

Certificato nr: MEST131291/2011/
Prüfung/Test/Essai

Conferma ordine nr: EH1003300
Werkz/Our Order/Ref nr.

Marchio di Fabbrica:
Zeichen des Lieferwerkes
Trade mark
Sigle de l'usine production

Punzone del Collaudatore:
Stempel des Werksachverständigen
Inspector's stamp/Portion de l'assesseur



AMS-QQ-S-763 B 304 A
ASTM A479 2010A S30400 A

ASME SA479 2010 S30400 A (Q)

Punzonatura: 304
Kernzeichnung/Marking/Marque

Pos. nr. Pos. nr. Nr. de poste	Oggetto Gegenstand Product description Descrip. du produit	Dimensioni - In Abmessungen Dimension Dimension	Tolleranza Toleranz Allowance Tolerance	Lunghezza - In Länge Length Longueur	Colata Schmelze Heat Coulée	Pezzi Stückzahl Pieces Pièces	Peso - LB Gewicht Weight Poids	Lotto nr. Losnr. Lot nr.
0030	Flat	0,5000 x 0,2500	484 T5	148 / 150	425245		1.940	108305340

TEST ALLO STATO DI FORNITURA										
Test on delivery condition Prüfung auf lieferbarem produkt test a l'état de fourniture Prueba sobre el material así como entregado										
TEST	Provetta/Probeweite Long. diam. Spec. Bore Diam. Spec. Wall Diam. Thickness Long. diam. Spec. mm	° F	Posiz. Saggio Position Empfänger	Snervamento Streckgrenze Yield Stress Limit elastic Rp 0,2% k.s.i.	Snervamento Streckgrenze Yield Stress Limit elastic Rp 0,2% k.s.i.	Resistenza Zugfestigkeit Tensile strength Resistance à traction Rm k.s.i.	Allungamento Bruchdehnung Elongation Allongement E 4d %	Strizione Bruchdehnung Reduction of area Striction RA %	Resilienza Kerbschlagarbeit Impact Value Resilience	Durezza Härte Hardness Dureza HB
Valori richiesti 1 Anforderungen/Required values Valeurs demandées	min	max		30	-	75 115	- 40	- 50	-	-
A	12X6,3	68	L	41		86	57	69		177

TEST	min	max
A	Grain size for ASTM E112	5

1)L=longitudinale/longo, T=transversale/quer, Q=Tangenziale/tangentiel

Analisi chimica

Chemische Zusammensetzung/Chemical Analysis/Analyse chimique

Colata/Heat Schmelze/Coulée	min - max 0,080	1,00	2,00	18,00 20,00	1,00	1,00	8,00 10,50	0,045	0,030	0,100	-	-	-	-	-
	C %	Si %	Mn %	Cr %	Mo %	Cu %	Ni %	P %	S %	N %					
425245	0,016	0,44	1,69	18,18	0,36	0,44	8,00	0,027	0,024	0,097					

Annealing temperature: 1940 °F for 0.5 h/water.
Material is DFARS Compliant

Sono state soddisfatte tutte le condizioni richieste
Die gestellten Anforderungen sind lt. Anlage erfüllt
The material has been furnished in accordance with the requirements
Le matériel a été trouvé conforme aux exigences

Controllo antimescolanza: OK
Vermischungsprüfung: zufriedenstellend durchgeführt
Antimixing testing performed: OK
Contrôle antimélange fait: r.a.s.

Controllo visivo e dimensionale: soddisfa le esigenze
Besichtigung und Ausmessung: ohne Beanstandung
Visual inspection and dimensional checks:satisfactory
Contrôle visuel et dimensionnel: satisfaisant

Melted and manufactured in Italy No welding or weld repair Material free from Mercury contamination

We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant.

The Quality Management System is Certified acc. Pressure Equipment Directive [97/23/EC] Annex 1, s.4.3 by TÜV and LLOYD'S

Any act of tampering, modification, alteration, counterfeiting and/or falsification and/or any other action which modifies the contents of this test certificate shall constitute a violation of applicable civil and criminal laws. Acciaierie Valbruna shall protect its rights and interests before any competent court, authority and jurisdiction.

The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by certified norms and standards. Should the product be used for more severe, critical and/or in any case different applications than those the material is generally intended for, any different and/or supplementary requirements shall be specifically demanded, at least, upon order of the Product by the Purchaser. Acciaierie Valbruna SpA shall not be responsible for any improper use of the Products.

Vicenza, 30/11/11 VCC008 (Mod. MCE2)	Il collaudatore di stabilimento / der Werkssachverständiger / Works inspector / L'agent d'usine M. Rizzotto	Pagina - 1 di 1
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DART
aerospaceDart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053**PURCHASE ORDER**Purchase Order ID **PO18185**

Purchase Order Date 10/19/12

PO Print Date 10/19/12

Page Number 1 of 1

Order From :

VC-MET001

METAUX CASTLE
A.M. CASTLE & CO. (CANADA) INC. - C/O 910720
P.O. BOX 4090 STN A
TORONTO, ON M5W OE9
CA

Contact Name

Vendor Phone

514 694 9575

Vendor Fax

514 695 3281

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA**FAKED**
10/12/12

M123535

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M304B0.250x0.500	304 BAR .250 x .500	10/31/12 Yes	700.00	Yours ppd	\$2.4300	\$1,701.00

Special Inst: AISI 304/316 SS BAR OR AISI 304/316 SS
PLATE
PER ASTM A276 OR ASTM A240
NOTE:(303 NOT ACCEPTABLE)

PO Total:

\$1,701.00

MATERIAL CERTIFICATION
REQ'D UPON DELIVERYNo substitution or deviation without
consent.Certificate of Conformity or Material
Certification required (YES) NO

Change Nbr: 1

Change Date: 10/19/12



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO17910

Purchase Order Date 9/14/12

PO Print Date 9/14/12

Page Number 1 of 2

Order From :

VC-MET001

METAUX CASTLE
A.M. CASTLE & CO. (CANADA) INC. - BOX B9204 PO BOX 9100
TORONTO, ON M4Y 3A5
CA

Contact Name

Vendor Phone 514 694 9575

Vendor Fax 514 695 3281

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
(8/2/12)

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	D6102-013P	6061-T6 7.0x6.5x2.0	9/27/12 Yes	12.00 Each	Yours ppd	\$34.9000	\$418.80
		Special Inst: ALUMINUM BILLET MATERIAL: 6061-T6/T6511 AS PER QQ-A-250/11 OR QQ-A-200/8 SIZE: 7.000" X 6.500" X 2.000" THICK GRAIN DIRECTION ALONG 6.500" LENGTH TOLERANCE ON ALL DIMENSION IS +0.06/0.00 B90085					
2	D6101-003P	7075-T7351 2X6.25X7.875	9/27/12 Yes	30.00 Each	Yours ppd	\$48.0000	\$1,440.00
		Special Inst: AS PER DWG D6101 REV. B B90105 MATERIAL: 7075-T7351 AS PER QQ-A-250/12 SIZE: 6.00" X 6.250" X 2.00" THICK GRAIN DIRECTION ALONG 6.00" LENGTH TOLERANCE ON ALL DIMENSION ARE +0.030"/-0.000'					

No substitution or deviation without consent.
Certificate of Conformity or Material Certification required - YES NO

Change Nbr: 2

Change Date: 9/14/12